

**We Claim:**

1. A container comprising:  
a single-piece two walled beverage container.
2. A single-piece two walled nestable  
5 seamless container comprising:  
a bottom and a side-wall integral therewith;  
a rim located distal to the bottom;  
at least one wing; and,  
at least one hinge coupling the rim and the  
10 wing.
3. A container comprising:  
a vessel having an upper surface;  
at least a first wing; and,  
means for coupling the upper surface of the  
15 vessel and the first wing.
4. A container according to claim 3, wherein  
the coupling means is a hinge.
5. A container according to claim 3, the  
container further including a sidewall.
- 20 6. A container according to claim 3, wherein  
the first wing is in surrounding contact with the vessel.
7. The container according to claim 3,  
wherein the vessel further comprises:  
a closed bottom, the closed bottom having a  
25 punt formed therein;  
an open top located distal to the closed  
bottom;  
an upper sidewall and a lower sidewall; and,  
ribbing formed on the lower sidewall.
- 30 8. A container according to claim 7, wherein  
the first wing is in surrounding contact with the upper  
sidewall portion of the vessel.
9. The container according to claim 3,  
wherein the upper surface comprises a rim.
- 35 10. The container according to claim 3,

- 12 -

wherein the container is made of polyethylene.

11. The container according to claim 3, wherein one of the first wing and the vessel is transparent.

5           12. The container according to claim 3, wherein the first wing and the vessel are transparent.

13. The container according to claim 3, the container further comprising:

10           a tab disposed on a first edge of the first wing; and

            a receiver disposed a second edge of the first wing.

14. The container according to claim 13, wherein the tab is selectively coupled with said receiver.

15           15. The container according to claim 13, wherein the tab disposed on the first edge of the first wing is an adhesive tab attachable to the second edge of the first wing.

20           16. The container according to claim 3, the container further comprising:  
a surface pattern disposed on one of the first wing and the vessel.

17. The container according to claim 3, the container further comprising:  
25           a surface pattern disposed on the first wing and the vessel.

18. The container according to claim 16, said surface pattern trapping air between said first wing and said vessel.

30           19. The container according to claim 17, said surface pattern trapping air between said first wing and said vessel.

20. The container according to claim 16, wherein said surface pattern is a hemisphere.

21. The container according to claim 16,  
wherein said surface pattern is a slogan.

22. The container according to claim 16,  
wherein said surface pattern is fluted.

5 23. The container according to claim 16,  
wherein said surface pattern is ridged.

24. A container comprising:  
a container having a rim;  
a first wing and at least a second wing;  
10 a hinge coupling the rim of the container and  
the first wing; and  
a hinge coupling the rim of the container and  
the second wing.

25. The container according to claim 24, the  
15 container further comprising:  
a tab disposed on an edge of the first wing;  
and  
a receiver disposed an edge of the second  
wing.

20 26. The container according to claim 25,  
wherein the tab is selectively coupled with the receiver.

27. The container according to claim 24,  
wherein the first wing and the second wing are  
selectively coupled about the container.

25 28. The container according to claim 24, the  
container further comprising:  
a surface pattern disposed on said first wing and said  
second wing.

29. The container according to claim 28, said  
30 surface pattern trapping air between said first and  
second wings and said container.

30. The container according to claim 28,  
wherein said surface pattern is a hemisphere.

31. The container according to claim 28,  
35 wherein said surface pattern is a slogan.

- 14 -

32. The container according to claim 28, wherein said surface pattern is fluted.

33. The container according to claim 28, wherein said surface pattern is ridged.

5 34. A hinge for use in a unitary double walled container comprising:

a rim;

a rim arm attached to the rim, the rim arm being shorter than the diameter of the rim; and

10 a wing arm attached to the rim arm and forming an acute angle.

35. A container comprising: a cup formed by thermoforming, stamping, and then thermoforming.

15 36. A method for manufacturing a container, the method comprising the steps of:

a) providing a sheet of thermoformable material;

b) placing the sheet of thermoformable material on a container making machine to thermoform at  
20 least one vessel from the thermoformable material sheet;

c) thermoforming the vessel;

d) stamping the outline of at least one wing;

e) stamping the outline of the means for coupling at least one wing to the vessel;

25 f) thermoforming the contour of at least one wing;

thermoforming a rim on the vessel; and,  
thermoforming at least one coupling means, the coupling means coupling at least one wing to the  
30 vessel.

37. The method of claim 36, further comprising:

g) wrapping at least one wing about the vessel.

35 38. The method of claim 37, further

comprising:

h) securing the wing about the vessel by way of fastening means.

39. The method of claim 36, wherein the means  
5 for coupling is a hinge.

40. The method of claim 36, wherein step (c) further includes: thermoforming a lower sidewall, the lower sidewall including support ribbing; and thermoforming a punt.

10 41. The method of claim 36, wherein step (f) further includes thermoforming a surface pattern on a wing.